



## City of Raleigh

### **Request for Proposals #:**

5230-604-WWTP Vessel Cleaning

### **Title:**

WWTP Vessel Cleaning

### **Proposal Due Date and Time:**

July 10, 2025 by 1:00 PM EST

LATE PROPOSALS WILL NOT BE ACCEPTED

### **ADDENDUM NO. # 1**

Issue Date: July 3, 2025

**Issuing Department:** Raleigh Water  
**Direct all inquiries concerning this RFP to:**

Jeffrey Bognar  
Plant Maintenance Superintendent  
Email: [Jeffrey.Bognar@raleighnc.gov](mailto:Jeffrey.Bognar@raleighnc.gov)

**Issue Date:**

To: All Proposers

This Addendum, containing the following additions, clarifications, and/or changes, is issued prior to receipt of proposal packages and does hereby become part of the original RFP documents and supersedes the original RFP documents in case of conflict.

Receipt of this addendum must be acknowledged by signing in the area indicated below. Please make the follow additions, clarifications, and/or changes to the RFP as listed below and **sign and return this addendum with your proposal package.**

## **Responses to Questions**

Question 1: What are the specifications/size for the flange on the top of the unit?

Response 1: The flange is an 8 hole, raised face blind flange with a 4in nominal pipe size and overall diameter of 10in. Its pressure rating is 300 LB ANSI B16.5

Question 2: What are the specifications/size for the flange on the side of the unit?

Response 2: The flange is an 8 hole, raised face blind flange with a 4in nominal pipe size and overall diameter of 10in. Its pressure rating is 300 LB ANSI B16.5

Question 3: Could you please clarify the working hours for this service?

Response 3: Working hours will be 7:00am – 7:00pm, Monday – Friday, but arrangements can be made to alter those hours and/or include weekends.

Questions 4: The specification calls for a minimum cleaning pressure of 15,000 psi; Jet Blast typically utilizes 20,000 psi for cleaning these vessels. Would this be acceptable?

Response 4: With only a small number of CAMBI reactors in operation nationwide, we have collaborated with other utilities and the manufacturer to determine that a minimum of 15,000 psi is required to effectively clean the reactors. Operating at 20,000 psi is also acceptable, as the limited data available indicates this pressure will clean down to the stainless-steel surface.

Question 5: Will the entry unit be available for cleaning on Day One, or will the maintenance team be opening vessels and piping progressively as the work proceeds?

Response 5: The Raleigh Water maintenance team plans to progressively open vessels and piping as needed; however, we are committed to coordinating with the selected contractor to schedule cleaning activities as efficiently as possible.

Jeffrey Bognar  
Plant Maintenance Superintendent

**Sign below and return this addendum with your proposal.**

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**Proposer Name & Company:** \_\_\_\_\_ **Date:** \_\_\_\_\_

**Signature:** \_\_\_\_\_ **Title:** \_\_\_\_\_